

EN Installation user manual

A  Other languages



Nexa Eco R Top

 **aldes**

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1. RECOMMENDATIONS AND SAFETY INSTRUCTIONS

Read the manual carefully before starting to install the equipment and keep it in good condition near the equipment throughout its lifetime. This manual, supplied with the Nexa Eco R Top, is complemented by the CONTROLLER user manual and by individual technical data sheets for each Nexa Eco R Top.

1.1. Precautions for installation and maintenance

- Installing a Nexa Eco R Top can be risky due to live components or moving mechanical parts. This equipment must be installed, commissioned and repaired by qualified, trained personnel, in compliance with the standards in force and best practices
- Any servicing or maintenance operation that necessitates opening the panels or removing components from the Nexa Eco R Top must be carried out by a qualified professional
- Electrical connections must be made by a qualified professional according to the rules of French standard NF C 15-100
- Avoid contact with energized electrical parts. Always disconnect the power supply before connecting, servicing or repairing the product
- Make sure that the Nexa Eco R Top cannot start running accidentally
- If one of the power supply cords is damaged, it must be replaced by the professional who installed the product or similarly qualified persons to avoid danger
- Panels should never be opened unless the fan is switched off and completely stopped
- During installation and maintenance of the Nexa Eco R Top, do not approach ignition sources close to the filtration sections as the material used in filters is flammable
- Should the motor fail (signal fault in the motor's built-in circuit, phase breakdown, motor blocked, short circuit at the earth or internal short circuit, intermediate and network under-voltage or over-voltage, peak current fault), an alarm triggers stopping the Nexa Eco R Top. Switch off the power supply (circuit breaker on electrical switchboard), check if nothing is hindering the operation of the Nexa Eco R Top (for example, blocking, rubbing, fouling of the wheel, abnormal noise, etc.)
- Only use genuine replacement parts supplied by the manufacturer
- For Nexa Eco R Top s fitted with an electrical heating coil: where there are multiple failures of the electrical coil control if the air supply compartment overheats a thermostat with manual reset will activate at 120°C stopping the electrical coil
- The equipment must not be modified in any way to avoid invalidating the warranty
- Service the equipment regularly to ensure its smooth operation
- Before starting up the Nexa Eco R Top, check if all the elements/equipment are correctly installed

1.2. Delivery and handling precautions

The Nexa Eco R Top s are delivered properly packaged and labelled, usually on a pallet. Check if the Nexa Eco R Top and its components have not been damaged during transport. If it is not possible to install the Nexa Eco R Top at the time of delivery and the Nexa Eco R Top has to be stored, take the following precautions to prevent parts from being damaged by water, dirt or foreign bodies.

- After receiving the goods, remove all plastic film and tape to prevent condensation from forming
- Check that all accesses are properly closed
- Store the Nexa Eco R Top and accessories in a dry area, preferably protected from the elements
- Place the Nexa Eco R Top on a completely flat surface, free from humidity
- Cover the entire Nexa Eco R Top and accessories with tarpaulins. Do not use plastic film
- Openings should be covered, preferably with cardboard
- If the Nexa Eco R Top has been stored for longer than 12 months, make sure that the fan bearings are working properly by checking if there is free movement in the rotor.

2. INSTALLATION

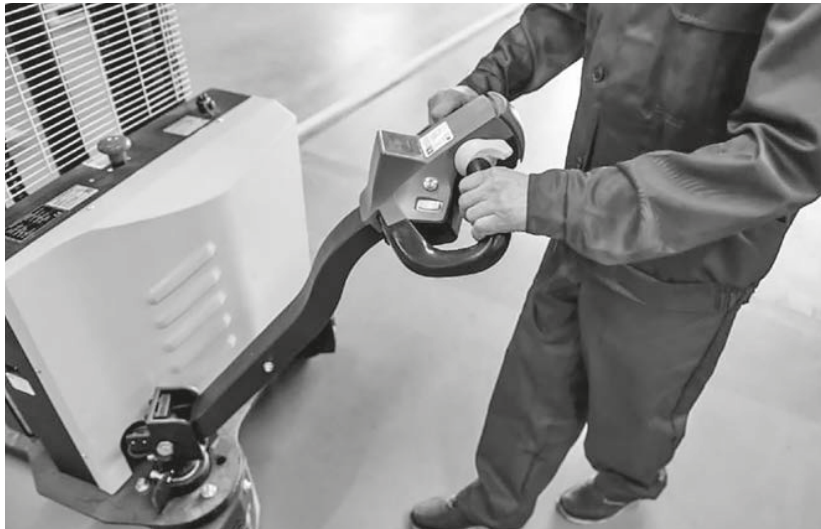
2.1. General information

 **CAUTION:** the purpose of this document is to guide the installation of the Nexa Eco R Top. For a fully compliant installation, refer to the legislation in force in the country of installation.

2.2. Transport on site

The Nexa Eco R Top is packed in plastic film, protected with cardboard corners on the bottom and on top of the Nexa Eco R Top. All accessories ordered with the Nexa Eco R Top are supplied unfitted. The products are loaded onto pallets and secured to them using bolts and protective film.

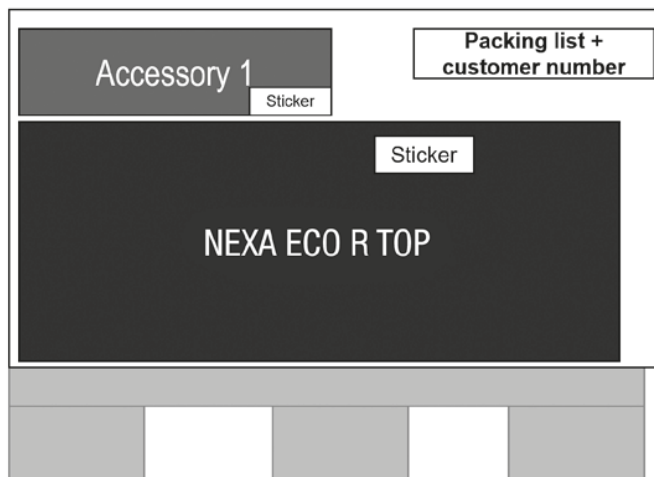
Before moving products, make sure that the means of transport used has an adequate load capacity. Handling should be done using a forklift or a pallet truck in the case of smaller Nexa Eco R Top.



2.3. Parts supplied with the Nexa Eco R Top

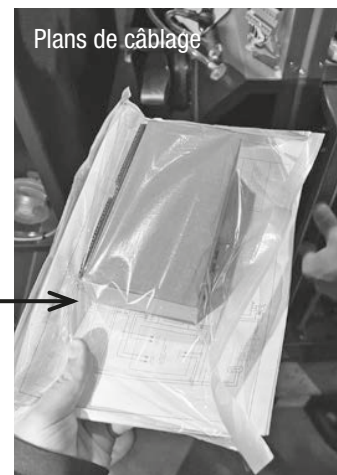
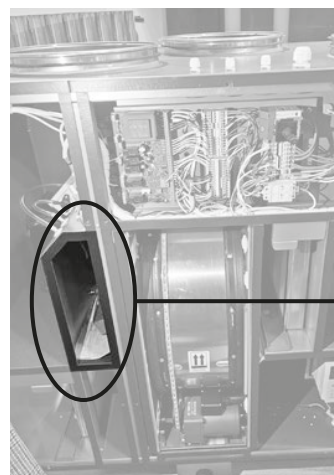
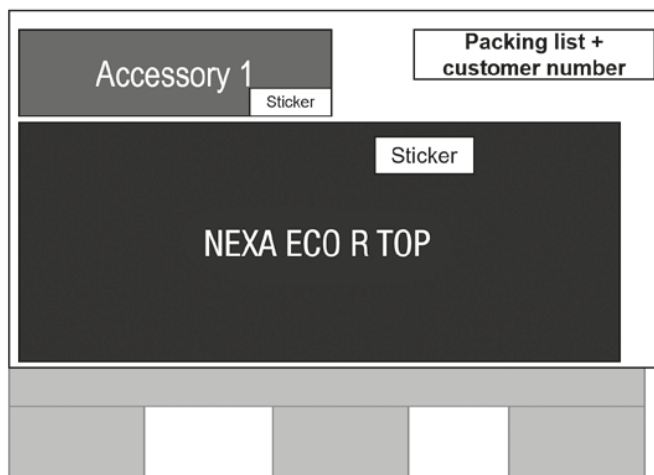
The Nexa Eco R Top has 8 possible configurations:

- Nexa Eco R Top without option (no coil, no heater)
- Nexa Eco R Top with integrated electric preheater only
- Nexa Eco R Top with integrated post heater only
- Nexa Eco R Top with integrated electric preheater and integrated post heater
- Nexa Eco R Top with external hot water coil only
- Nexa Eco R Top with integrated electric preheater and with external hot water coil
- Nexa Eco R Top with external change over coil only
- Nexa Eco R Top with integrated electric preheater and with external change over coil



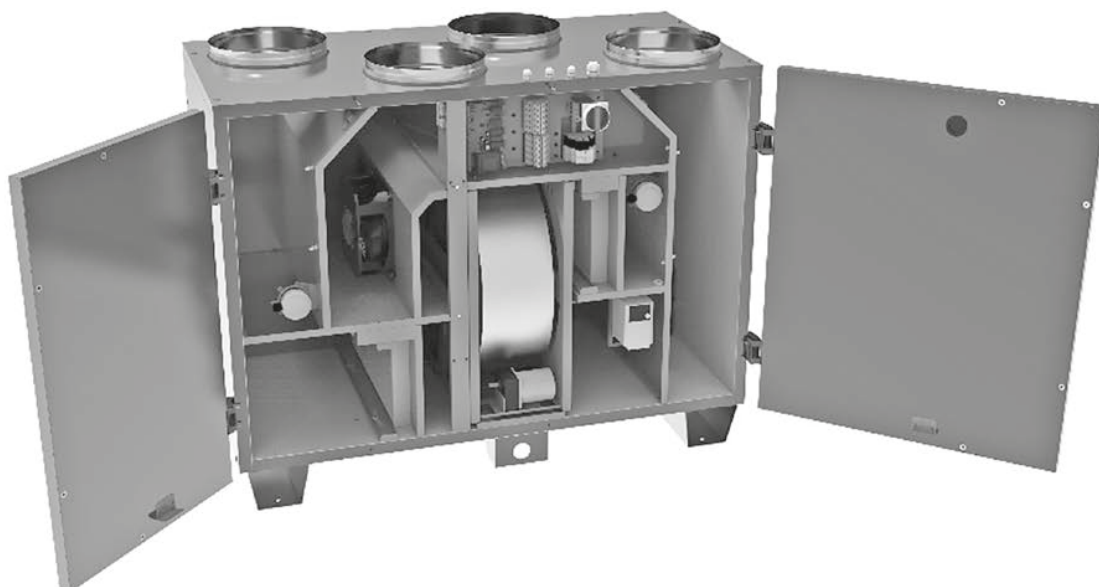
In every configuration Nexa Eco R Top

The small devices (accessories such as external coils, 3 ways valve and actuator) will be delivered in a separate box, placed on the machine on the pallet or on a separate pallet on a separate pallet (see below for instance accessory 1).

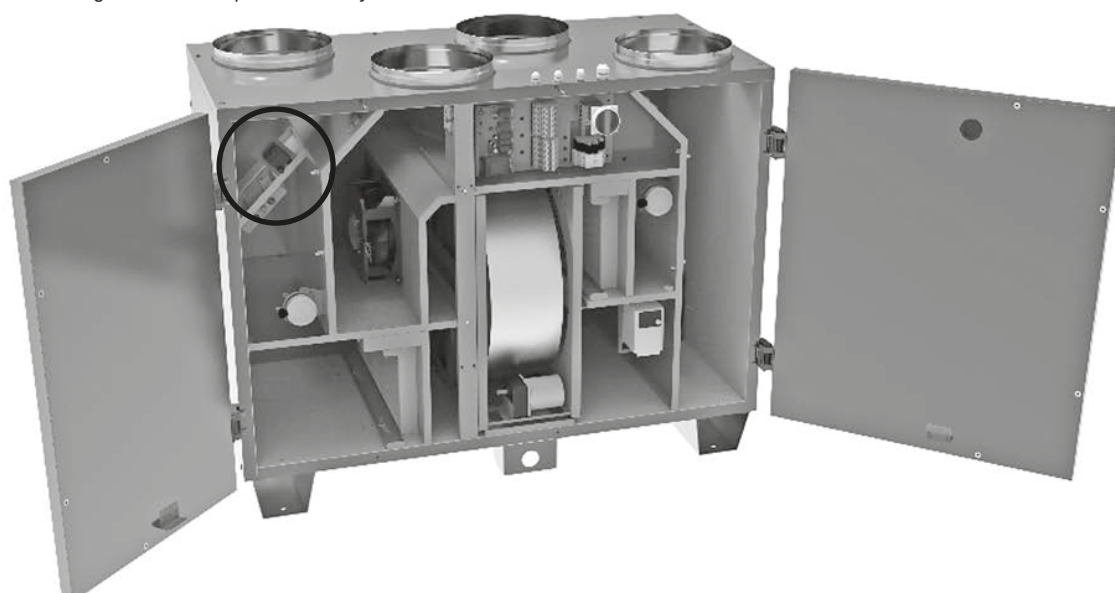


2.4. Internal components according configuration type

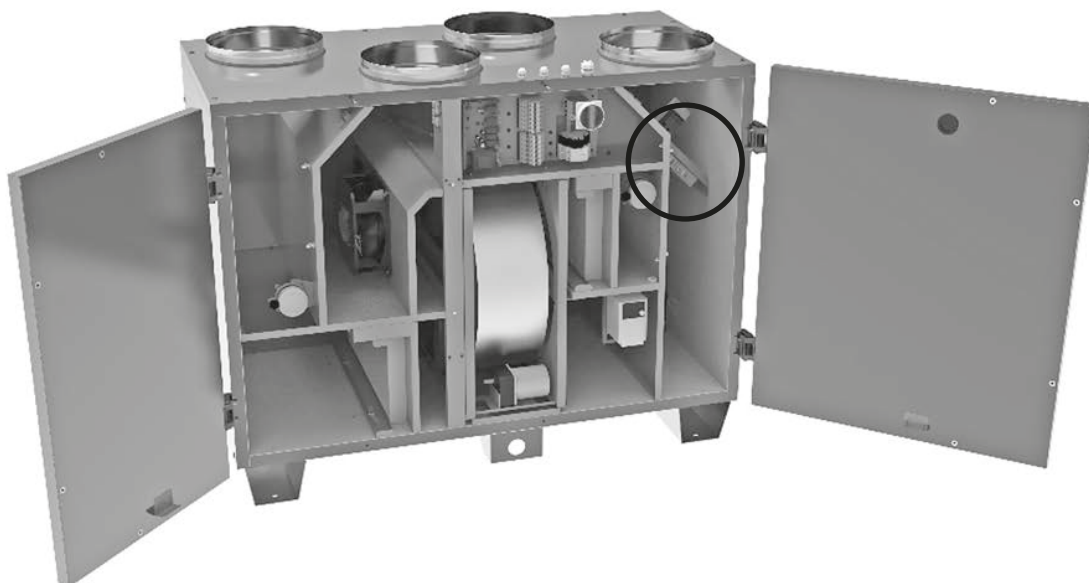
- Nexa Eco R Top without option (no coil, no heater)



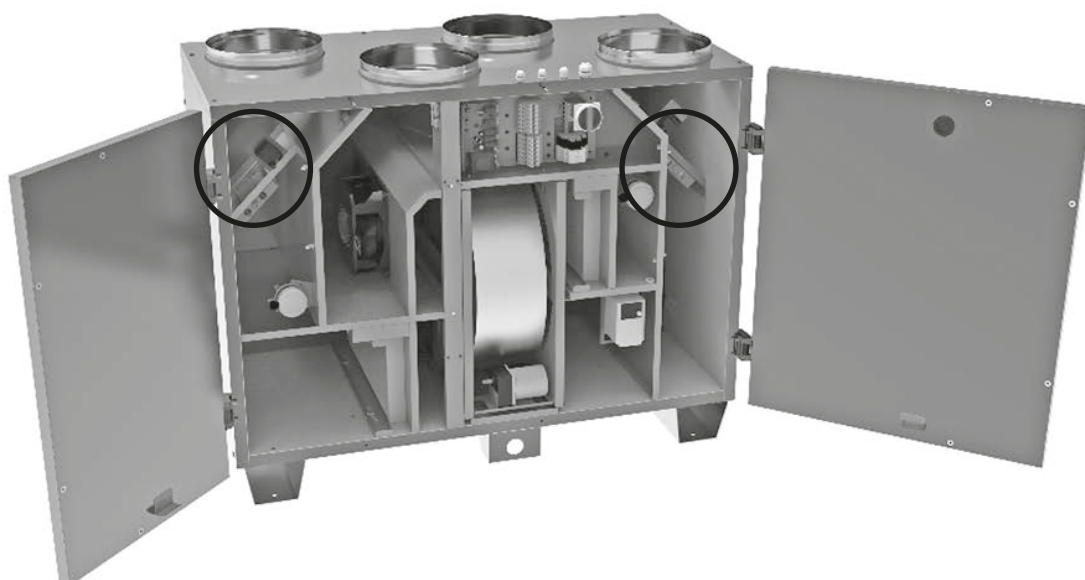
- Nexa Eco R Top with integrated electric preheater only



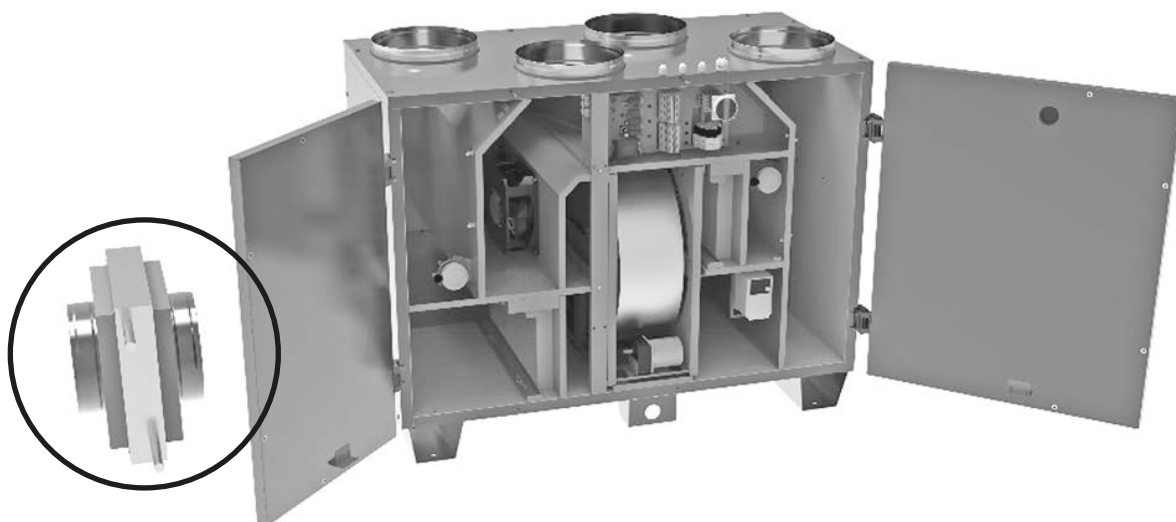
- Nexa Eco R Top with integrated post heater only



- Nexa Eco R Top with integrated electric preheater and integrated post heater



- Nexa Eco R Top with external hot water coil only

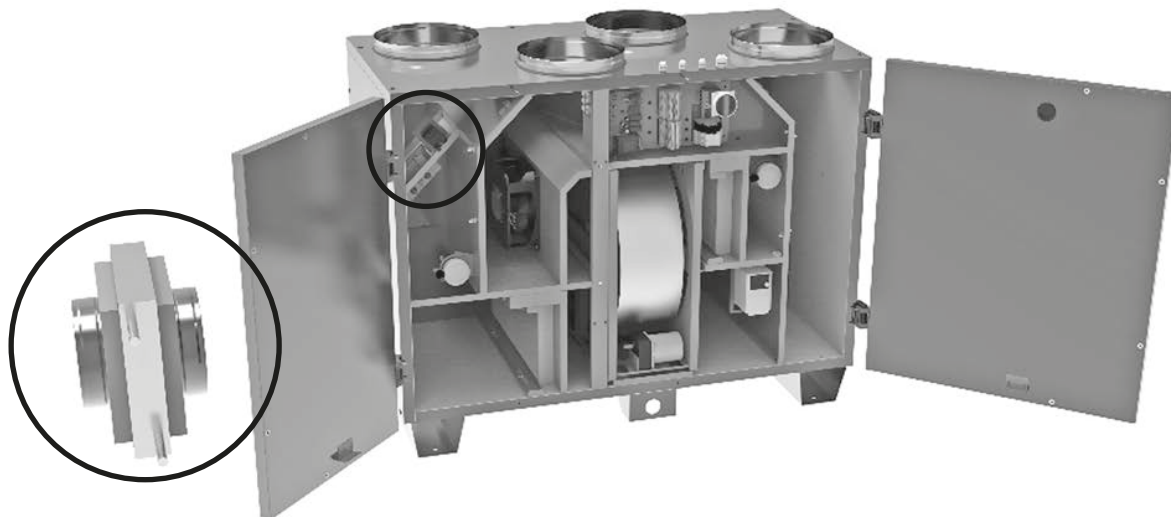


For hydraulic external coil (water heater and reversible version), the unit is delivered with :

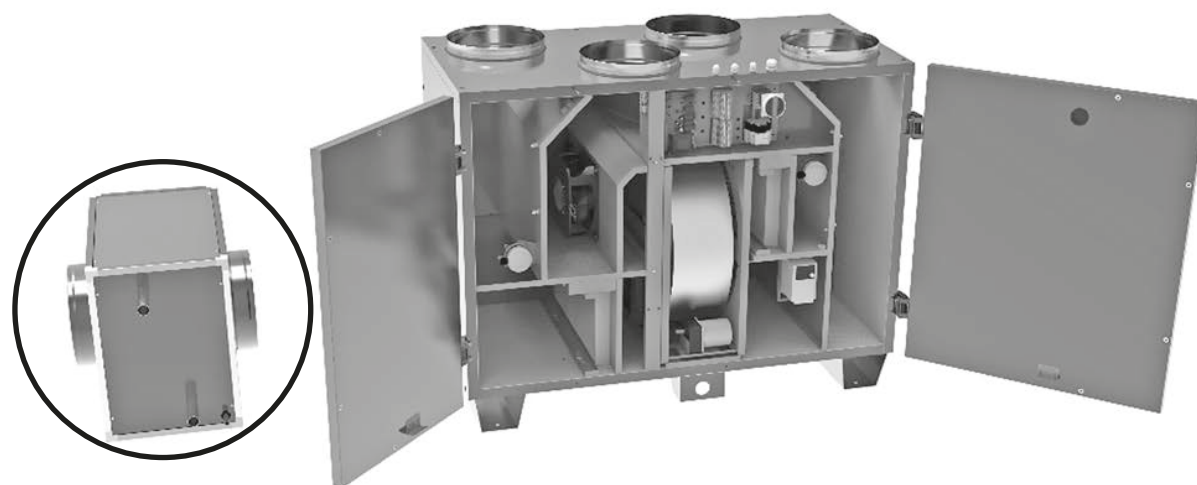
- an additional supply air temperature sensor (3m cable length) to be positioned after the coil and connected to the main electrical board
- an additional return water temperature sensor to be connected to the main electrical board

For more information about terminals to connect, see electrical sketch at the end of this document

- Nexa Eco R Top with integrated electric preheater and with external hot water coil



- Nexa Eco R Top with external change over coil only

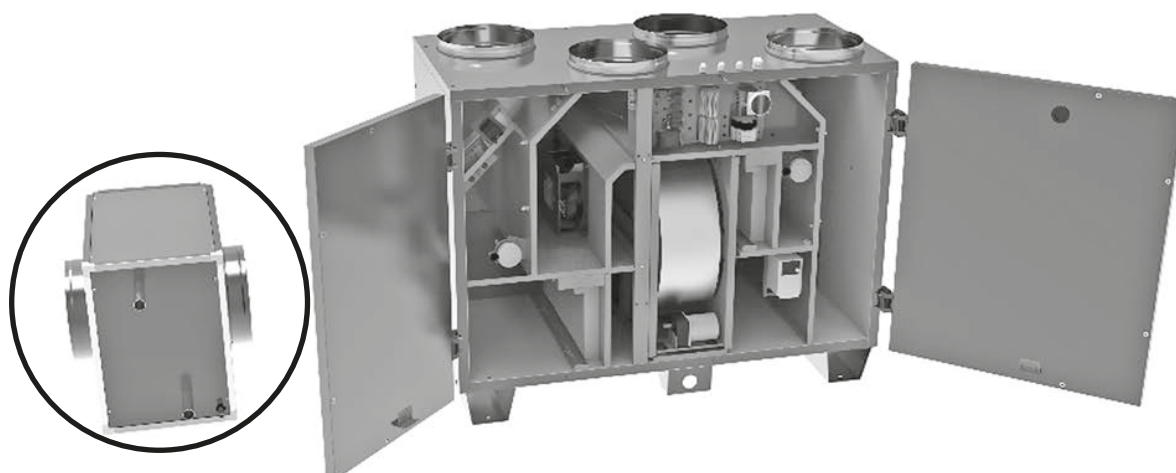


For hydraulic external coil (water heater and reversible version), the unit is delivered with :

- an additional supply air temperature sensor (3m cable length) to be positioned after the coil and connected to the main electrical board
- an additional return water temperature sensor to be connected to the main electrical board

For more information about terminals to connect, see electrical sketch at the end of this document

- Nexa Eco R Top with integrated electric preheater and with external change over coil



If the Nexa Eco R Top is ordered with a heating water coil, it must be equipped on site by the customer with a 3-ways water valve and an electrical actuator (0-10V command type, power supply 24V) sold as accessories separately. The actuator will have to be wired on site by the installer.

2.5. Installation of the Nexa Eco R Top

2.5.1. General information

After fixing the Nexa Eco R Top in the correct position on the ground (take care of the sense of the air):

- carry out the connection to the ducting,
- connect it to the power supply network via the terminal boxes
- fix the condensate drainpipe on the exhaust air side.

When installing the Nexa Eco R Top and connecting ducts and electric cables, make sure not to obstruct the access points so that the internal functional components can be extracted with ease.

2.5.2. Installation conditions

Indoor installation only in the room treated, ambient temperature range -15° to 50°C.

Storage temperature range -15°C;60°C.

Relative humidity range 5% to 85% (non-condensing).

Operating temperature range: -10°C;50°C.

The protection degree of the electrical cabinet is IP20.

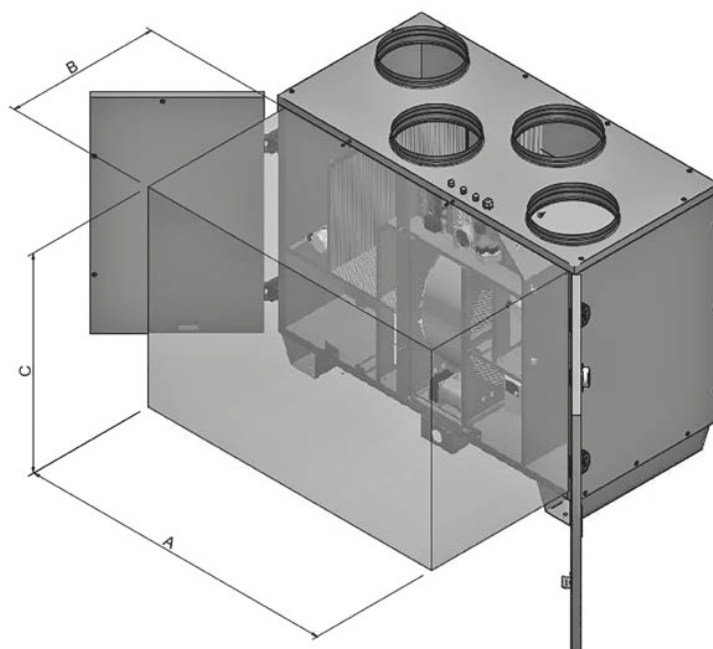


Outdoor installation is strictly prohibited for Nexa Eco R Top compact

- Do not install near any of the following: sources of heat, steam, flammable or explosive liquids, etc
- Do not touch the device with wet or damp hands or feet

To consider:

- Use the device only for the use for which it was built. The manufacturer cannot be held responsible for any damage caused by improper or incorrect use
- Consider an area where the air flow and noise of the Nexa Eco R Top don't disturb the neighbors
- Minimum space required for the maintenance (as defined below in this document)
- A position that does not block passageways or entrances
- Check if the Nexa Eco R Top is levelled
- There is a specific height to set in order to let the water drain evacuate correctly by the siphon
- Drain water can also be evacuated by a condensate pump (not provided)

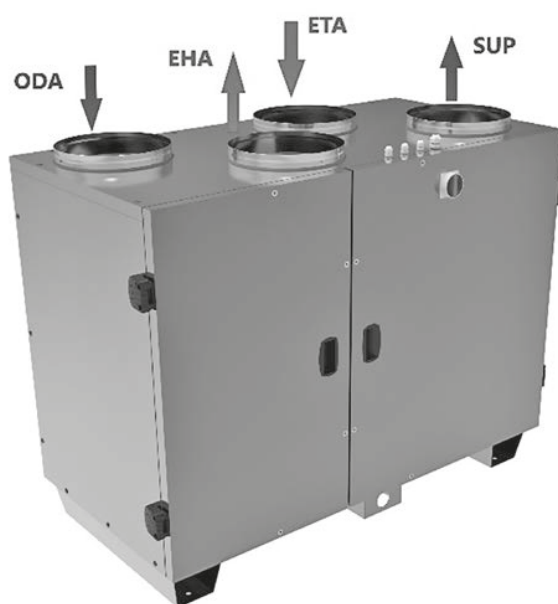


Minimum space required for the maintenance in mm

Model	A	B	C
Nexa Eco R Top size 400	1090	745	1008
Nexa Eco R Top size 700	1140	760	1158
Nexa Eco R Top size 1000	1448	870	1164
Nexa Eco R Top size 1500	1590	960	1280
Nexa Eco R Top size 2000	1730	1030	1370

2.6. Air connections

Fresh airflow towards the right and electrical box near the supply air fan (on all versions and sizes) as seen in the bottom view scheme below.



ODA	Outdoor Air
SUP	Supply Air
ETA	Extract Air
EHA	Exhaust air

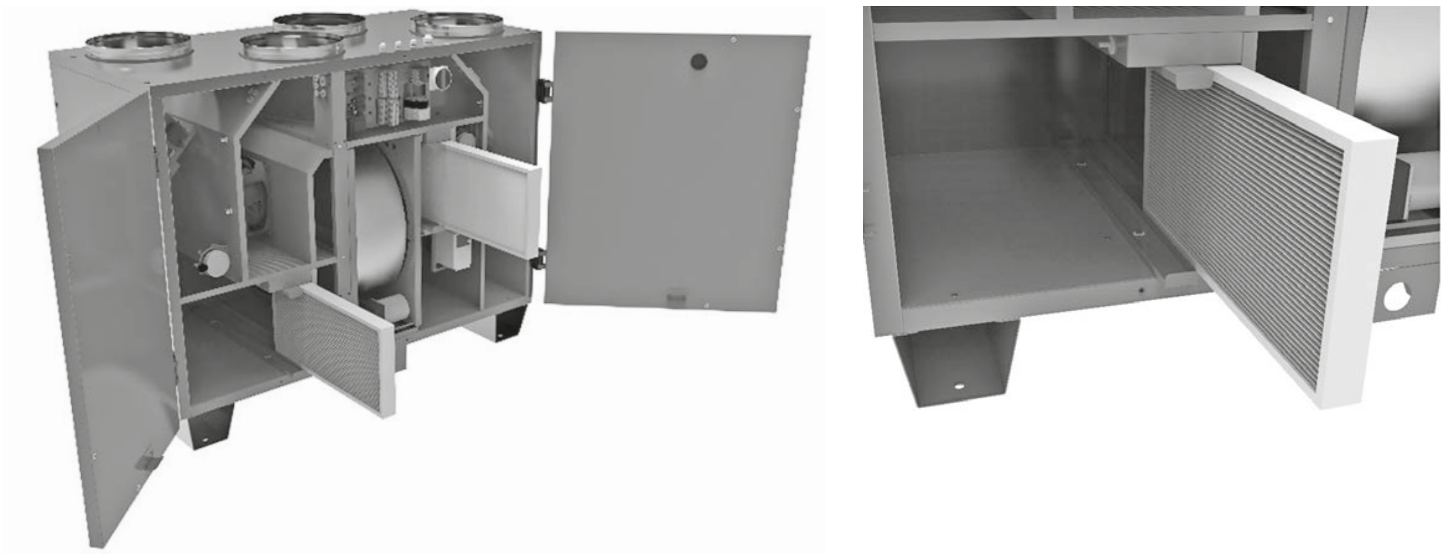
2.7. Servicing filters

CAUTION: Filters must be exchanged by skilled technician, with the machine switched off.
 Filters can be replaced according to a clogging indicator (filter fouling).
 This indicator is produced by a pressure switch (one for fresh air flow and one for extracted air flow) which will trigger at the following recommended final pressure losses

Model	F7 [Pa]	G4 [Pa]	M5 [Pa]
Nexa Eco R Top size 400	19	18	18
Nexa Eco R Top size 700	15	13	13
Nexa Eco R Top size 1000	26	24	23
Nexa Eco R Top size 1500	27	24	24
Nexa Eco R Top size 2000	28	26	25

2.7.1. Maintenance filters

Maintenance of Filters is recommended at least once a year depending on external and internal rate and type of pollutants.



Nota: possibility to integrate a G4 prefilter in changing the position of the sliding rail (unscrew)

Model	Length in mm	Height of frame in mm	Thickness in mm	Number of filters per flow
Nexa Eco R Top size 400	480	265	48	1
Nexa Eco R Top size 700	592	287	48	1
Nexa Eco R Top size 1000	592	287	48	1
Nexa Eco R Top size 1500	625	400	48	1
Nexa Eco R Top size 2000	400	400	48	2

2.8. Main control logics

The main control proposed in standard with the Nexa Eco R Top can be set to make the unit work according different air flow and temperature regulation mode:

Flow regulation modes

1-Fixed speed

Fixed speed (speed is set in % of fan working level) possible to set independently on fresh air flow or extract air flow
 Fixed speed control involves setting the desired speed for both fans during normal operation. It corresponds to easy way to make the unit working, it doesn't compensate the dirtiness of the filters.

2-Constant pressure – VAV mode

Constant pressure (flow is variable from min to max and pressure is set in Pa), possible to set independently on fresh air flow or extract air flow (need 2 external pressure sensors to get as external accessories and to install on duct), only for sizes NEXA 1000 to 2000.
 In the constant pressure option, the Nexa Eco R Top is going to maintain a constant pressure in the network (fresh air duct and extract air duct), making the airflow fluctuate between a min and max value possible to set. It corresponds to an efficient way to regulate the airflow, specifically fit for VAV installation and enable to low the AHU consumption

3-Constant flowrate – CAV mode

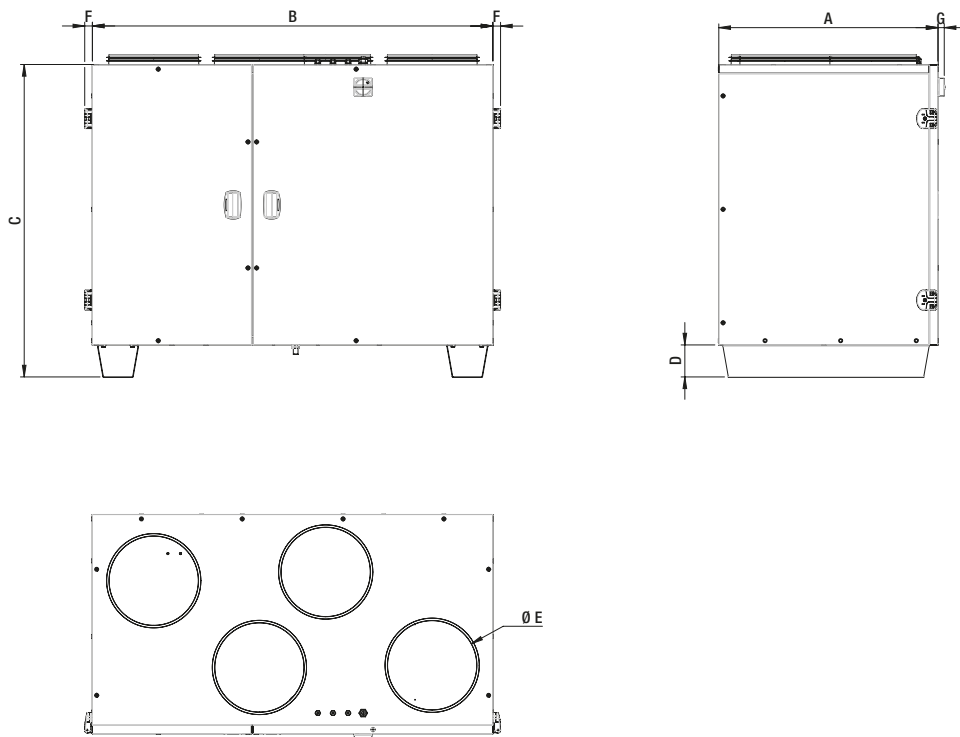
Constant flowrate (flow is set in m³/h) possible to set independently on fresh air flow or extract air flow In the constant flowrate option, the Nexa Eco R Top will maintain the commissioned airflow regardless of the system pressure (within limits), only for sizes NEXA 1000 to 2000. The fan speeds are automatically adjusted according to the system pressure. When there is a noticeable variation in airflow – caused by resistance in the system – the speed of the motor(s) is adjusted to maintain a constant volume of air. It helps to compensate the drop of pressure of filter.

4-Variable speed from external signal (CO₂)

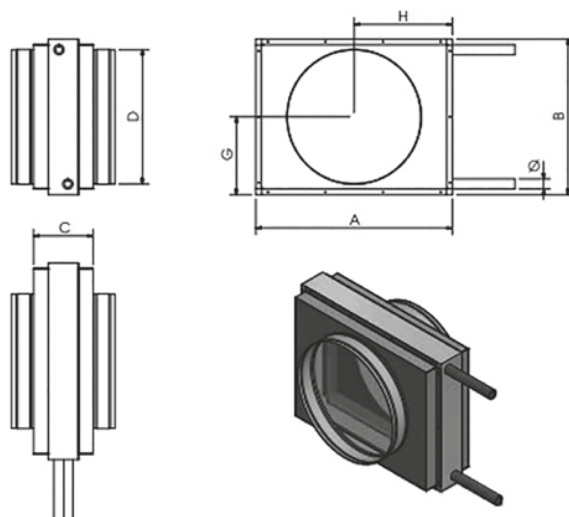
Variable speed according to external sensor signal as a CO₂ sensor (to get as an external accessory).

More information to get on the control logic user manual.

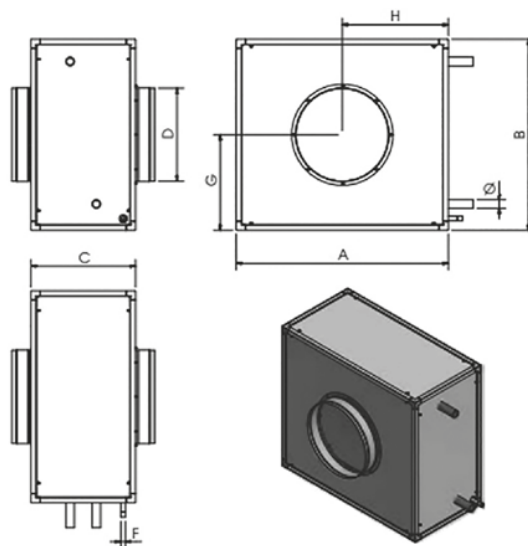
3. DIMENSIONS



Model	A (mm) width	B (mm) length	C (mm) height	D (mm) Feet height	E (mm) Spigot diameter	F (mm) others main dimension	G (mm) others main dimension	Weight (kg) for unit without coil
Nexa Eco R Top size 400	571	1090	1008	128	200	30	29	91
Nexa Eco R Top size 700	722	1140	1158	128	250	30	30	126
Nexa Eco R Top size 1000	737	1448	1164	128	315	30	30	146
Nexa Eco R Top size 1500	870	1590	1280	128	355	30	29	216
Nexa Eco R Top size 2000	910	1730	1370	128	400	30	29	287



Model	A (mm)	B (mm)	C (mm)	D (mm)	G (mm)	H (mm)	Ø (mm)	Weight (kg)
Hot water coil for Nexa Eco R Top 400	330	260	200	200	130	165	1/2"	8
Hot water coil for Nexa Eco R Top 700	430	320	210	250	160	215	1/2"	11
Hot water coil for Nexa Eco R Top 1000	490	470	200	315	235	245	3/4"	15
Hot water coil for Nexa Eco R Top 1500	585	560	200	355	280	293	3/4"	20
Hot water coil for Nexa Eco R Top 2000	585	560	200	400	280	293	3/4"	20



Model	A (mm)	B (mm)	C (mm)	D (mm)	G (mm)	H (mm)	Ø (mm)	F (inch)	Weight (kg)
Changeover water coil for Nexa Eco R Top 400	480	370	400	200	185	240	1/2"	3/8"	23
Changeover water coil for Nexa Eco R Top 700	560	430	400	250	215	280	1"	3/8"	28
Changeover water coil for Nexa Eco R Top 1000	690	550	400	315	275	345	1"	3/8"	41
Changeover water coil for Nexa Eco R Top 1500	810	730	400	355	365	405	1"	3/8"	47
Changeover water coil for Nexa Eco R Top 2000	1000	900	500	400	450	500	1"	3/8"	60

4. CONTROL OPTIONS

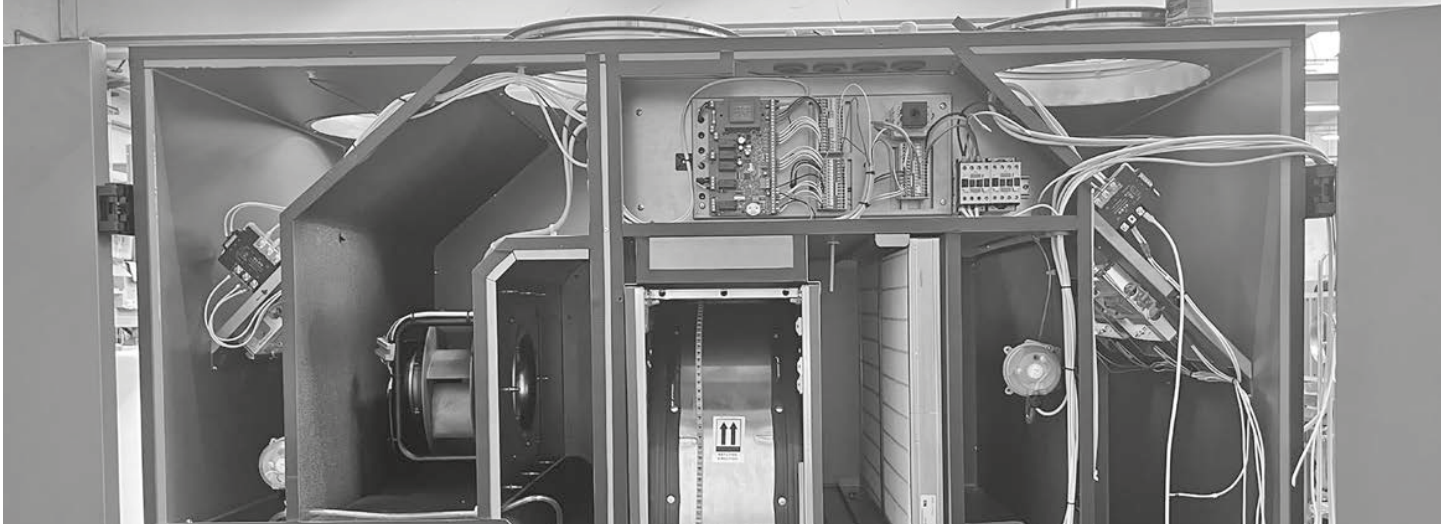


CAUTION: electrical connections must be made by a qualified electrician, wearing the appropriate Personal Protection Equipment. Never work on a live Nexa Eco R Top. The electrical connection will be in compliance with NF-C 15-100. Keep the Nexa Eco R Top watertight and prevent dust from accumulating.

The unit Nexa Eco R Top is delivered with a full control system ready to set and start the unit composed.

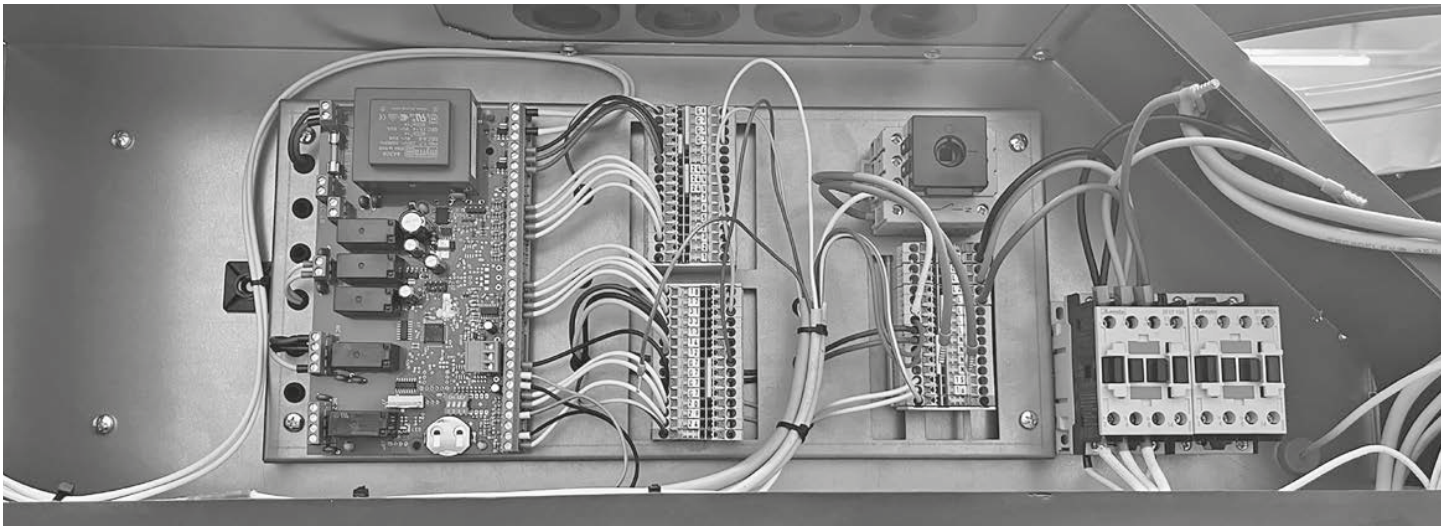
Electrical and control cabinet

- It's located inside the unit, accessible only when doors are opened and unit is stopped, same configuration on size of Nexa Eco R Top



All the electrical connection to the main control board are managed from the top of the unit.

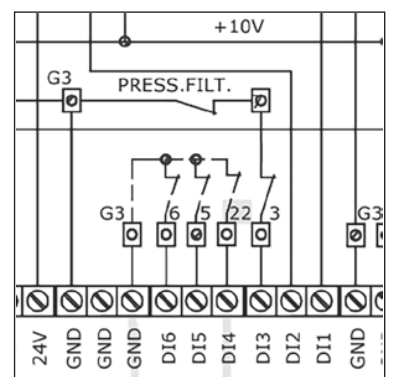
Main control board picture with terminals



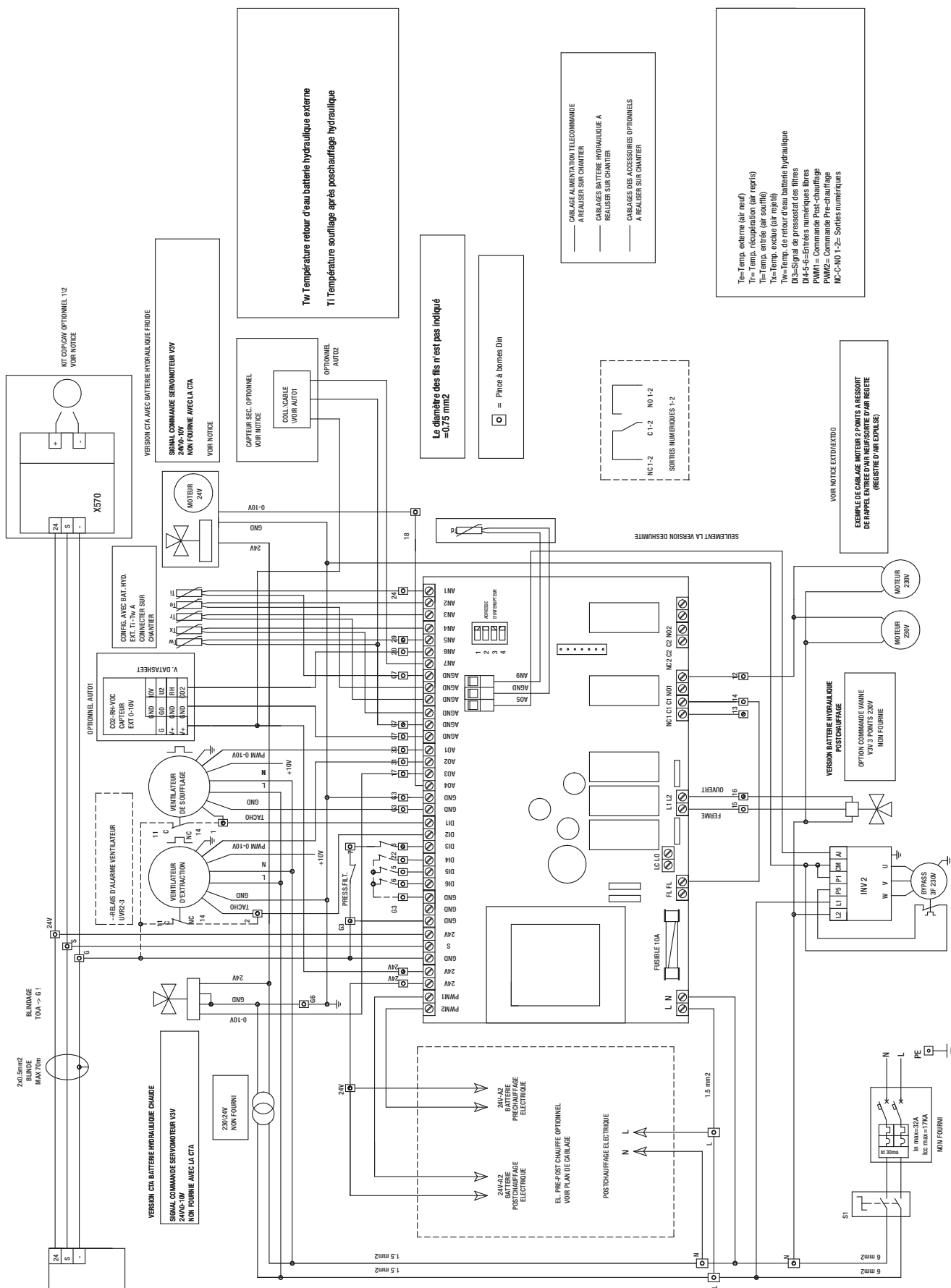
Factory setting - pre wiring

Aldes proposed plug N play AHU, with Nexa Eco R Top that means the following preset wiring and configuration on all sizes and configuration of unit:

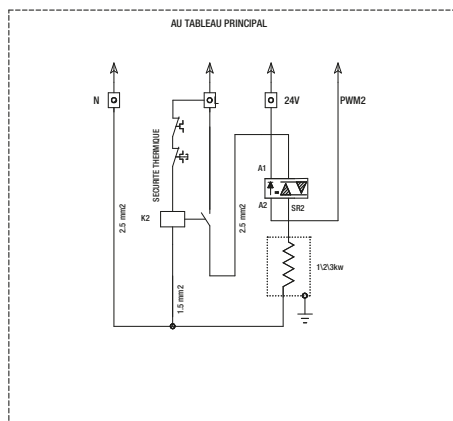
- French as native language for remote HMI
- Constant supply temperature for temperature regulation mode
- CAV, constant air volume for flow regulation mode
- Program as a factory setting DI4 and GND as a digital input to stop the unit with an separate accessory of type Fire Detector.



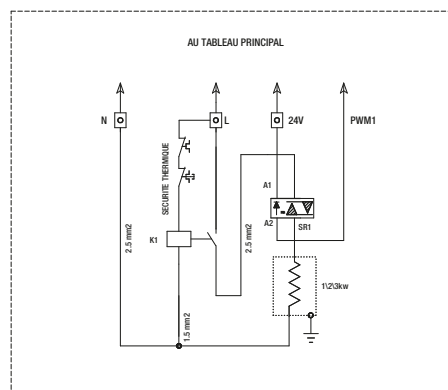
Electrical drawing for size Nexa Eco R Top 400 / 700 / 1000



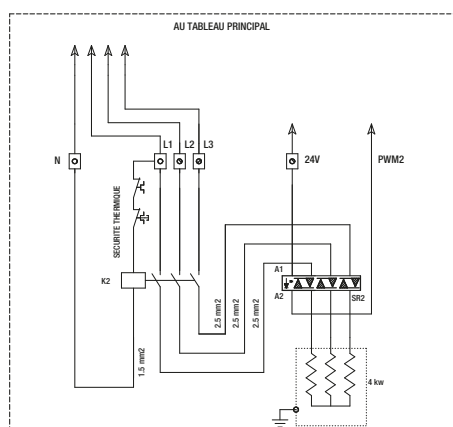
Pre heating Nexa Eco R 400-700-1000-1500 (1-2-3-4)



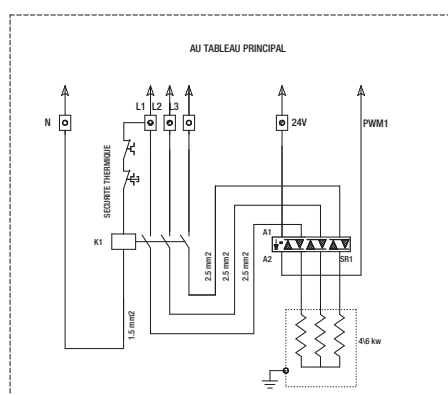
Post heating Nexa Eco R 400-700-1000 (1-2-3)



Pre heating Nexa Eco R 2000 (5)



Post heating Nexa Eco R 1500-2000 (4-5)



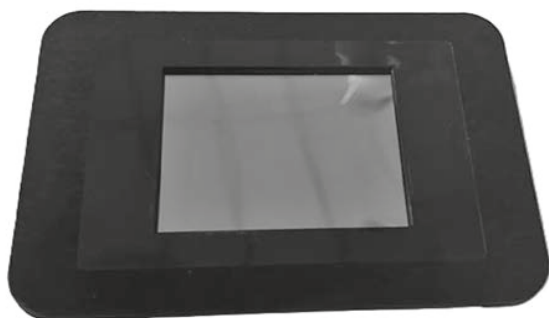
This electrical drawing is also delivered with each Nexa Eco R Top unit in paper format. It's located in the unit close to the heat exchanger in plastic bag (see chapter 2.3.)

All temperature and pressure sensors to let the unit work are delivered systematically with the unit (except for VAV configuration for which 1 or 2 external duct pressure sensors are needed, to order separately from the unit as accessory)

One wired touchpad HMI without cable is also delivered with the unit in standard.

Control system of Nexa Eco R Top is equipped with webserver working with laptop and simple ethernet cable use to control and monitor one unit locally or from an external site.

Touchpad HMI with black enclosure to fix on the wall



Backward of HMI with power supply connection (on the left) and webserver ethernet cable (on the right)



It's located in the unit close to the heat exchanger in same plastic bag of the electrical sketch, packed in small cardboard (see chapter 2.3.)

Cable type for HMI: 3x0.5 mm² shielded cable

Power supply

Note: Only one power supply line required to connect every configuration of unit (with or without electrical heater), applicable for each unit size.

Unit without electric pre-post heater

Model	Power supply of main unit	Absorbed unit_ max_kW	Absorbed current_max_A	Nominal current_A	Fuse calibrate_A
Nexa Eco R Top 400	230V 1 phases/50 Hz + gnd + neutral	0,21	0,93	0,93	16
Nexa Eco R Top 700	230V 1 phases/50 Hz + gnd + neutral	0,39	1,63	1,63	16
Nexa Eco R Top 1000	230V 1 phases/50 Hz + gnd + neutral	0,39	1,54	1,54	16
Nexa Eco R Top 1500	230V 1 phases/50 Hz + gnd + neutral	0,89	3,44	3,44	16
Nexa Eco R Top 2000	230V 1 phases/50 Hz + gnd + neutral	1,05	4,12	4,12	16

Unit with electric pre heater

Model	Power supply of main unit	Absorbed unit_ max_kW	Absorbed current_max_A	Nominal current_A	Fuse calibrate_A
Nexa Eco R Top 400	230V 1 phases/50 Hz + gnd + neutral	1,21	5,23	5,23	16
Nexa Eco R Top 700	230V 1 phases/50 Hz + gnd + neutral	2,39	10,33	10,33	16
Nexa Eco R Top 1000	230V 1 phases/50 Hz + gnd + neutral	2,39	10,24	10,24	16
Nexa Eco R Top 1500	230V 1 phases/50 Hz + gnd + neutral	3,89	16,44	16,44	16
Nexa Eco R Top 2000	400V 3 phases/50 Hz + gnd + neutral	5,05	9,92	9,92	16

Unit with electric post heater

Model	Power supply of main unit	Absorbed unit_ max_kW	Absorbed current_max_A	Nominal current_A	Fuse calibrate_A
Nexa Eco R Top 400	230V 1 phases/50 Hz + gnd + neutral	1,21	5,23	5,23	16
Nexa Eco R Top 700	230V 1 phases/50 Hz + gnd + neutral	2,39	10,33	10,33	16
Nexa Eco R Top 1000	230V 1 phases/50 Hz + gnd + neutral	3,39	14,54	14,54	16
Nexa Eco R Top 1500	400V 3 phases/50 Hz + gnd + neutral	4,89	9,24	9,24	16
Nexa Eco R Top 2000	400V 3 phases/50 Hz + gnd + neutral	7,05	12,82	12,82	16

Unit with electric pre and post heater

Model	Power supply of main unit	Absorbed unit_ max_kW	Absorbed current_max_A	Nominal current_A	Fuse calibrate_A
Nexa Eco R Top 400	230V 1 phases/50 Hz + gnd + neutral	2,21	9,53	9,53	16
Nexa Eco R Top 700	230V 1 phases/50 Hz + gnd + neutral	4,39	19,03	19,03	32
Nexa Eco R Top 1000	230V 1 phases/50 Hz + gnd + neutral	5,39	23,24	23,24	32
Nexa Eco R Top 1500	400V 3 phases/50 Hz + gnd + neutral	7,89	22,24	22,24	32
Nexa Eco R Top 2000	400V 3 phases/50 Hz + gnd + neutral	11,05	18,62	18,62	32

5. PRE-START VERIFICATIONS (TO CHECK)

The Nexa Eco R Top s are factory tested; however, it's the installer's responsibility or designated organization to check and record the following points before starting up the equipment:

- Check if there are no foreign bodies or dirt on the rotating parts
- Check if the duct connections to the air handling Nexa Eco R Top are correctly made
- Check if the discharges are not obstructed
- Ensure that no mounting accessories have been left inside the air handling Nexa Eco R Top
- Check if the filters are perfectly clean
- Check if all electrical connections have been made in accordance with the standards and specifications
- Check if all the terminals of the electric motors are correctly tightened
- Check if all the holes in the cable routing are correctly sealed
- Check if all components are correctly secured
- Check if the hydraulic circuits are powered
- Check if the hydraulic connections to the batteries and condensate tray are correctly made
- Check the hydraulic connections and batteries for leaks
- Check if the siphon (not provided) is installed in the condensate tray outlet pipe
- Check if the fan can rotate freely and that there are no foreign objects inside
- Check the fixation of the Nexa Eco R Top under ceiling
- Check the good connection to the duct net (no air leakage)

6. START (TO CHECK)

It is recommended that after 48 hours of operation you confirm that the Nexa Eco R Top is working within the required parameters. Additionally:

1. Check globally all connections: electrical, hydraulic
2. Check the condensate drain trap good connection
3. Look for any air leaks near the removable panels joints. Readjust the tightness, if necessary
4. Check the well fan and motor mountings fixation (switch the Nexa Eco R Top off beforehand at general cut-out)
5. Check the wiring of the small LCD HMI
6. Once all the points are verified, you can proceed with the start using the smartphone connection

7. EXTENDED DOWNTIME

In case of extended downtime with the Nexa Eco R Top connected to the ventilation system, close the suction/ injection and periodically check the absence of humidity inside the machine. In case of condensation, dry it immediately.

8. MAINTENANCE

Component	Operations	Annual frequency
Nexa Eco R Top 's interior	Check the general state of contamination, deterioration and corrosion	1
	Check if there's any condensation	2
	Check if the control and regulation equipment are working correctly	1
Filters	Check for contamination, odours and deterioration (leaks)	4
	Check the pressostat	2
	Maximum filter replacement interval	1
Ventilator	Check if the fan is operating correctly	2
	Check the general state of contamination, deterioration and corrosion	2
Condensate drip tray	Check the condition of the condensate drip tray and clean it if necessary	2
	Check the condition and function of the siphon	4
	Check that the pipe is in good condition - water must be able to drain freely	2
External air inlet and outlet	Check if they are in good condition and allow air to circulate freely.	1
	Check the general state of contamination, deterioration and corrosion	1
Electrical coil	Check if the coil is operating correctly (warms up)	1
	Check if the manual reset thermostat is working correctly	1
Water coil	Check if the actuator and the 3- way valve operate correctly.	1
Electrical enclosure	Check that there are no traces of moisture.	1

9. TROUBLESHOOTING

Fault	Causes	Remedies
Difficult start	a) Reduced supply voltage b) Insufficient motor static torque	a) Check motor plate data b) Close the air locks to reach full speed. If necessary, replace the motor
Insufficient airflow	a) Clogged ducts or suction points b) Clogged fan c) Clogged filter d) Insufficient rotation e) Clogged exchanger	a) Clean pipelines and suction point cleaning b) Clean the fan's impeller c) Filter cleaning or replacement d) Check supply voltage and if necessary, correct it e) Clean heat exchanger
Excess airflow	a) Filters not or wrongly placed b) Excessive available static pressure	a) Place or adjust the filters b) Adjust signal 0-10 V
Airflow performance drop after a period of acceptable operation	a) Air leak before and/or after the fan b) Damaged impeller	a) Circuit check and restore to original condition b) Check impeller, if necessary, replace with an original spare part
Heat exchanger discharge air temperature too low	a) Bypass is open b) Flow unbalanced	a) Use of post-heating devices
Reduced heat recovery	a) Leaks in the aluminum plates b) Faulty bypass actuator	a) Check the heat exchanger for leaks b) Replace actuator
Air pulsation	The fan performance set to near zero- flow causing instability, Clogged or wrong ductwork connection	Increase minimum speed on the electronic speed regulator (insufficient voltage) Modify the circuit and/or replace the fan. Clean and/or replace the suction duct
Filter alert	Clogged filters	Replace the filters
Condensates leakage	a) Excessive condensation b) Obstruction of the condensate tray outlet c) Lack of siphon / insufficient slope	a) Measure the water flow and adjust the installation to the recommended battery flow rate b) Clean the condensate tray c) Place/correct the slope

10. DISPOSAL



Directive 2024/884/EU of the European Parliament and of the Council of 13 March 2024 on waste electrical and electronic equipment (WEEE).

The WEEE symbol on the product or on its packaging indicates that the product must not be disposed of with normal household waste. Instead, such marked waste equipment must be disposed of by arranging to return to a designated collection point for the recycling of waste electrical and electronic equipment. By separating and recycling this waste equipment at the time of disposal will help to conserve natural resources and ensure that the equipment is recycled in a manner that protects human health and the environment.

The final user will provide to deliver the product no longer in use in municipal electrical and electronic waste collection, or return it to the retailer as follows:

- distributors provide for the collection, at retail shops with sales areas relating to EEE of at least 400 m², or in their immediate proximity of very small WEEE (no external dimension more than 25 cm) free of charge to end-users and with no obligation to buy EEE of an equivalent type
- for products with external dimension more than 25 cm, distributors are responsible for ensuring that such waste can be returned to the distributor at least free of charge on a one-to-one basis as long as the equipment is of equivalent type and has fulfilled the same functions as the supplied equipment.

The Member States shall lay down the rules on penalties applicable to infringements of the national provisions adopted pursuant to this Directive and shall take all measures necessary to ensure that they are implemented. The penalties provided for must be effective, proportionate and dissuasive.



FRANCE

Besoin d'une assistance technique après-vente ou d'une demande de prestation service Aldes ?

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